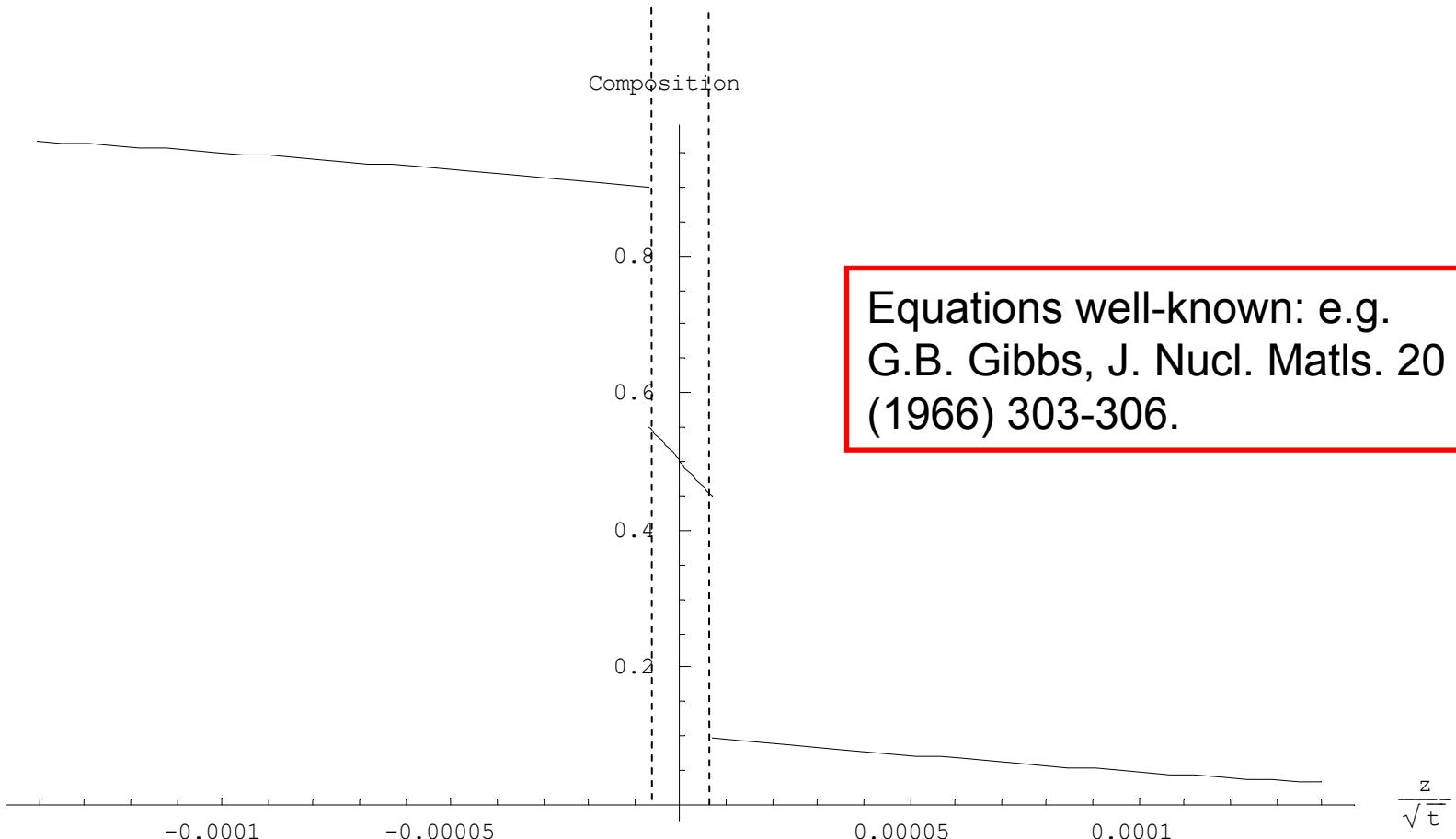
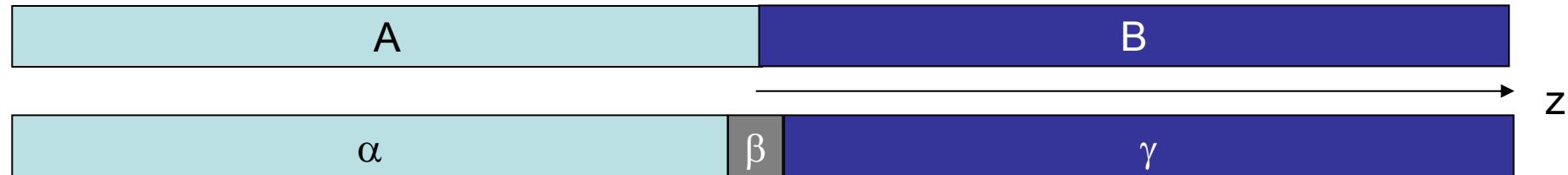


Mathematica Script for $t^{1/2}$ Growth of Planar Layers in Binary alloy

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Solution to Eqns. 7 of G.B. Gibbs, "Diffusion Layer Growth in a Binary System," J. Nucl. Matls. 20 (1966) 303 - 306.
by W. J. Boettiger, Metallurgy Division, NIST

The script treats the motion of two planar interfaces between three phases, alpha (1), beta (2) & gamma (3),
all growing from an initial interface at $z = 0$ between two initially uniform semi-infinite compositions of C01 and C30 respectively. Local equilibrium is assumed at the interphase
interfaces with compositions values given by : alpha / beta = C12 / C21,
beta / gamma C23 / C32. The two moving interface posions are z1 and
z2 .

Note : Beware ! This work done initially on February 19, 2004
seems is too dependent on the guess (or fails to converge) if the diffusion constants are more than 1 or 2 orders of magnitude apart. Need to fix!
I use FindRoot using two schemes . See if both give same values for K1 and K2. Probably need to expand Exp[x] Erf[x] for small x.

```
D1 = 1 * 10^-8;  
D2 = 1 * 10^-9;  
D3 = 1 * 10^-8;  
  
C01 = 1;  
C12 = 90 * 10^-2;  
C21 = 55 * 10^-2;  
C23 = 45 * 10^-2;  
C32 = 10 * 10^-2;  
C30 = 0;
```

Interface positions are normalized wrt D2 : $z1 = 2 K1 (D2 * t)^{1/2}$, $z2 = 2 K2 (D2 * t)^{1/2}$

```
S1 = (C01 - C12) / (C12 - C21);  
S2 = (C21 - C23) / (C12 - C21);  
S3 = (C21 - C23) / (C23 - C32);  
S4 = (C32 - C30) / (C23 - C32);  
d12 = (D1 / D2)^(1/2);  
d32 = (D3 / D2)^(1/2);  
  
ISPi = 1 / Sqrt[Pi];
```

```

zero1[K1_, K2_] := -K1 * (1 + Erf[K1 / d12]) * Erf[K1, K2] + d12 * S1 * ISPi * Exp[-K1^2 / d12] * Erf[K1, K2] + (-S2) * ISPi * Exp[-K1^2] * (1 + Erf[K1 / d12])

zero2[K1_, K2_] := -K2 * Erfc[K2 / d32] * Erf[K1, K2] + d32 * (-S4) * ISPi * Exp[-K2^2 / d32] * Erf[K1, K2] + S3 * ISPi * Exp[-K2^2] * Erfc[K2 / d32]

FindRoot[{zero1[K1, K2] == 0, zero2[K1, K2] == 0}, {{K1, 0}, {K2, 0}}]

{K1 → -0.110791, K2 → 0.110791}

FindRoot[{zero1[K1, K2] == 0, zero2[K1, K2] == 0}, {{K1, -.2, -.1}, {K2, -.1, 0}}]

{K1 → -0.110791, K2 → 0.110791}

K1 = K1 /. %20;
K2 = K2 /. %20;

The Unscaled t^1/2 coefficients,
z1 = k1 * t^1/2; z2 = k2 * t^1/2 are:

k1 = 2 * Sqrt[D2] * K1
k2 = 2 * Sqrt[D2] * K2
-7.00703×10-6
7.00703×10-6

Calpha[eta_] := C01 - (C01 - C12) * (1 + Erf[eta / (4 * D1)^0.5]) / (1 + Erf[K1 / d12])
Cbeta[eta_] := C21 - (C21 - C23) * (Erf[eta / (4 * D2)^0.5] - Erf[K1]) / (Erf[K2] - Erf[K1])
Cgamma[eta_] := C30 + (C32 - C30) * (1 - Erf[eta / (4 * D3)^0.5]) / (1 - Erf[K2 / 32])

leftside = 10;
rightside = 10;

kave = (k1 + k2) / 2;
delk = Abs[k1 - k2];
kmin = kave - leftside * delk;
kmax = kave + rightside * delk;

```

Check left and right compositions to see if you want to change leftside and rightside above.

Also check that compositions at phase boundries are correct!

Calpha[kmin]

Calpha[k1]

Cbeta[k1]

Cbeta[k2]

Cgamma[k2]

Cgamma[kmax]

0.966505

0.9

0.55

0.45

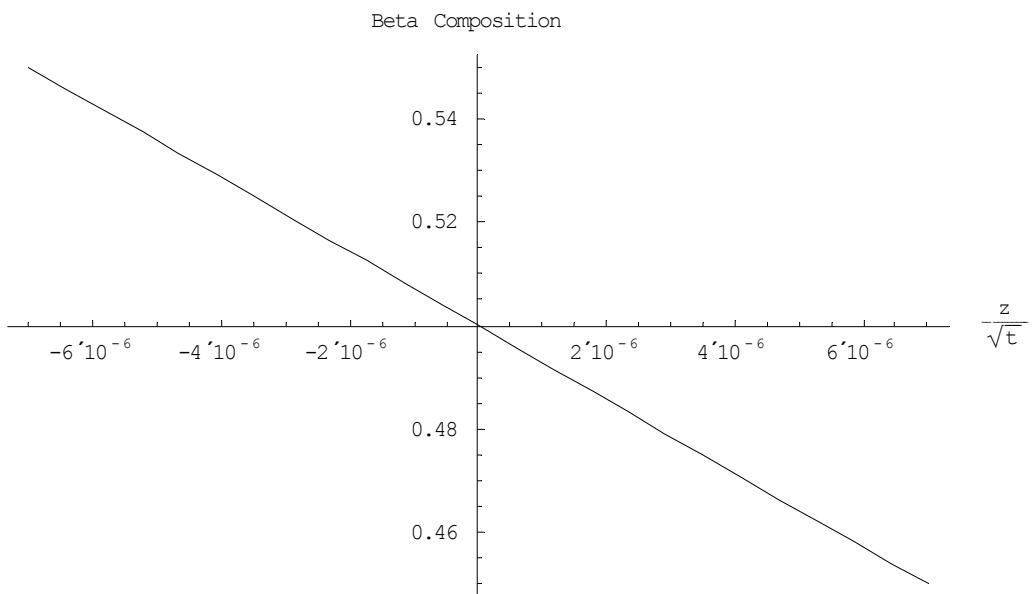
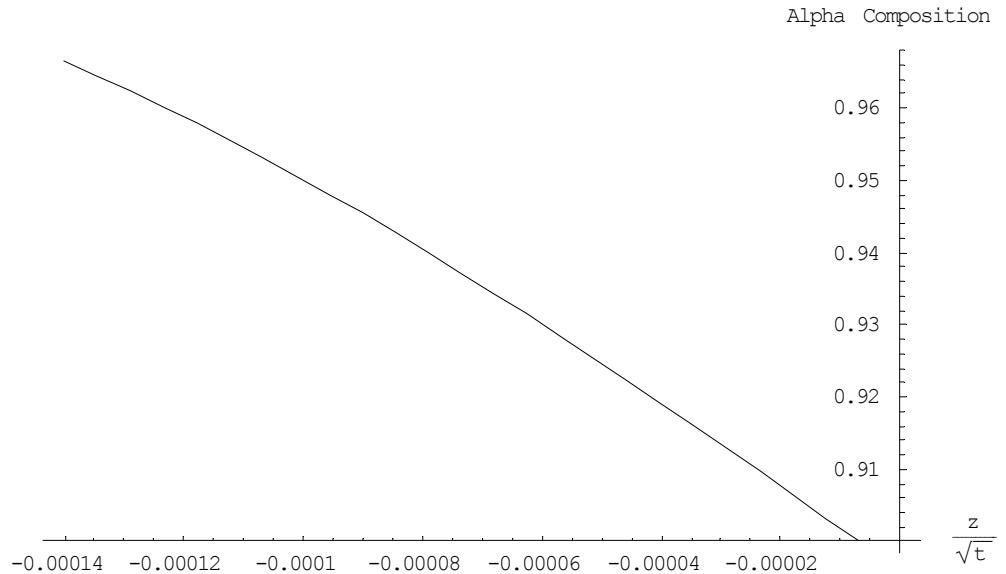
0.096425

0.0322975

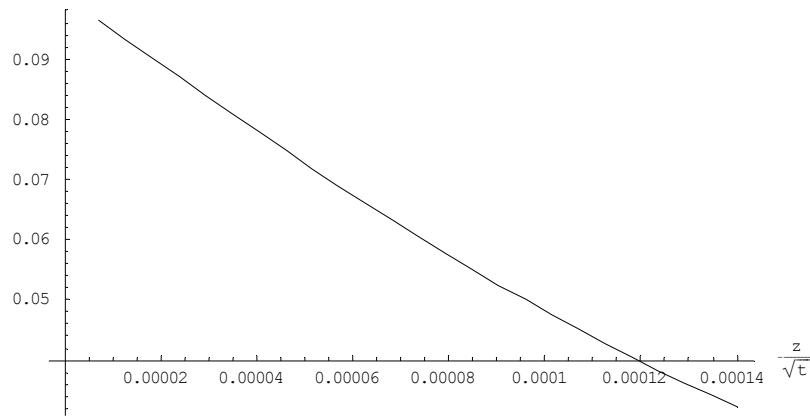
```

g1 = Plot[Calpha[eta], {eta, kmin, k1}, AxesLabel -> {z / Sqrt[t], Alpha Composition}];
g2 = Plot[Cbeta[eta], {eta, k1, k2}, AxesLabel -> {z / Sqrt[t], Beta Composition}];
g3 = Plot[Cgamma[eta], {eta, k2, kmax}, AxesLabel -> {z / Sqrt[t], Gamma Composition}];

```

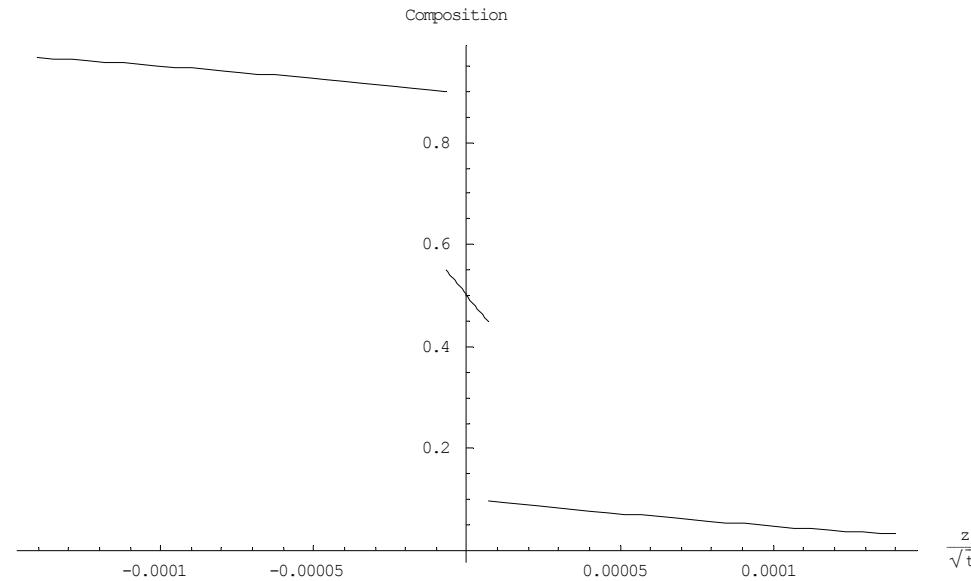


Composition Gamma



All plotted together

```
Show[{gy1, gy2, gy3}, AxesLabel -> {z / Sqrt[t], Composition}]
```



- Graphics -

- Script to be posted to website
<http://www.ctcms.nist.gov/~cecamp/workshop.html>
- Script can be generalized to treat arbitrary number of layers.
- Script only treats local equilibrium (concentrations of each phase at the interfaces is fixed).
- Treats only situation where all interfaces start from the initial discontinuity in concentration at the same time.
- Solution using “FindRoot” fails when D-values differ greatly.
- Experience solving problem for dissolution of Cu in contact with liquid Sn and intermetallic growth of Cu_6Sn_5 by S. R. Coriell \Rightarrow expand $\text{Exp}[x]^*\text{Erf}[x]$ for small x!